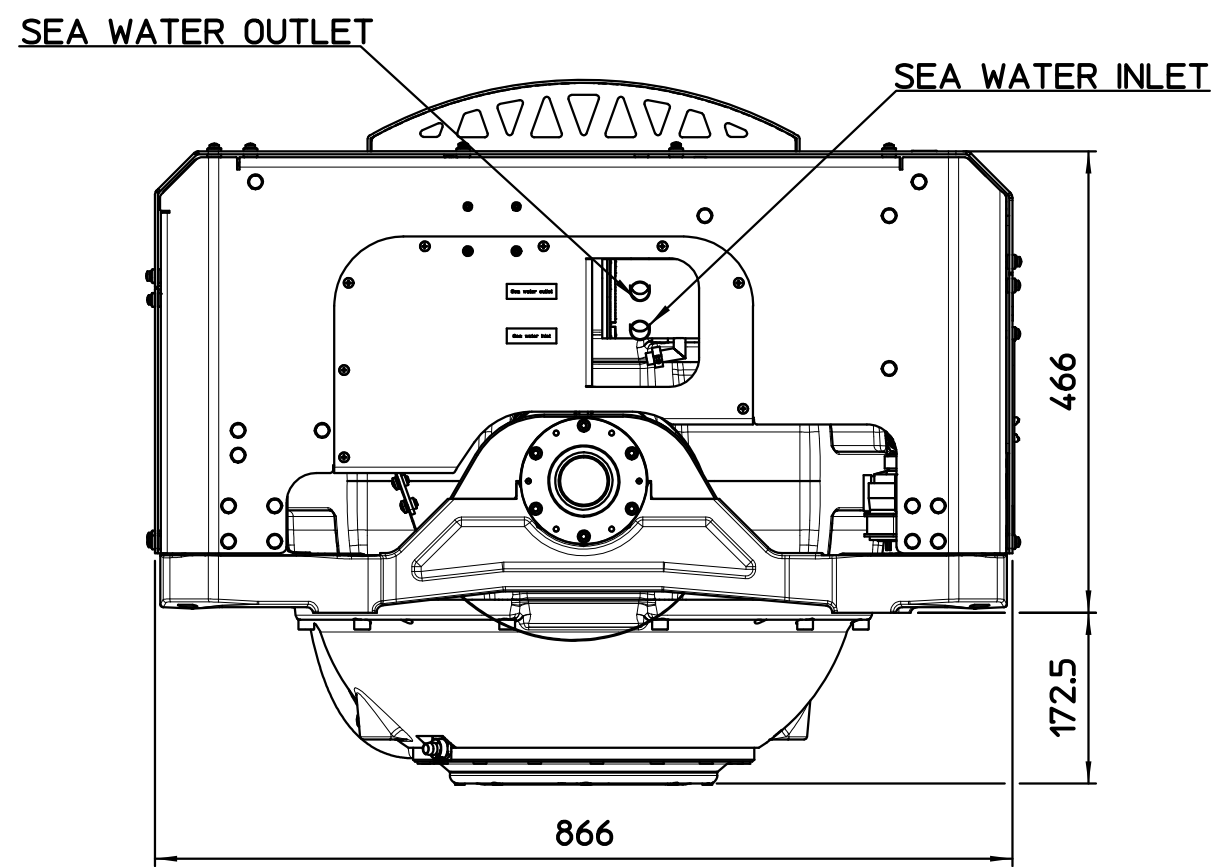
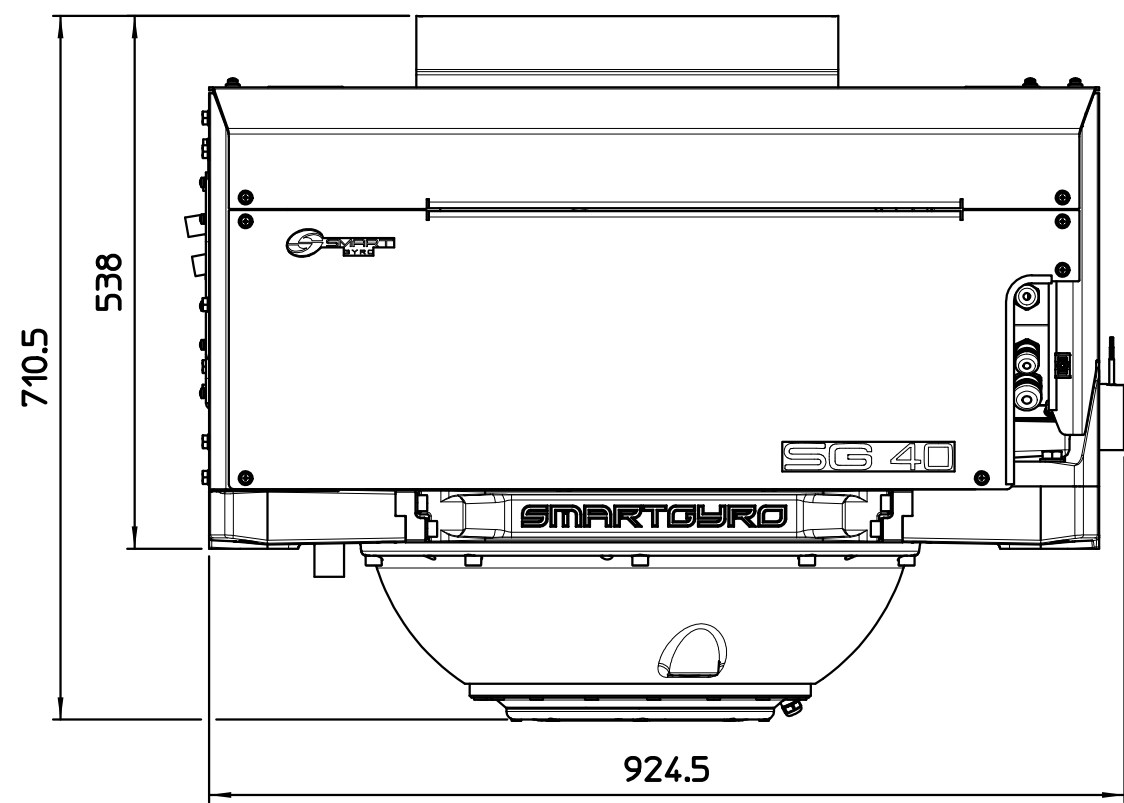
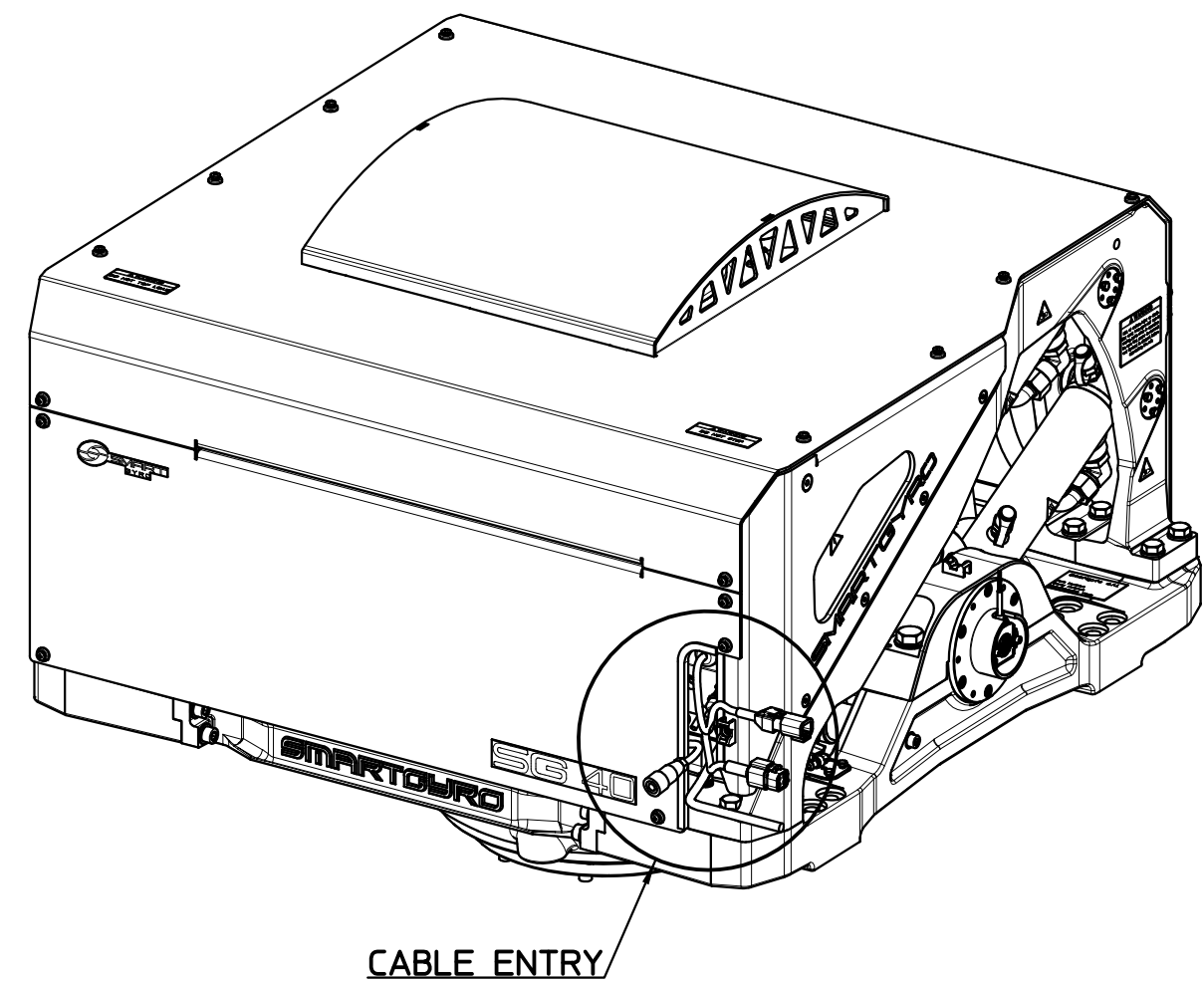
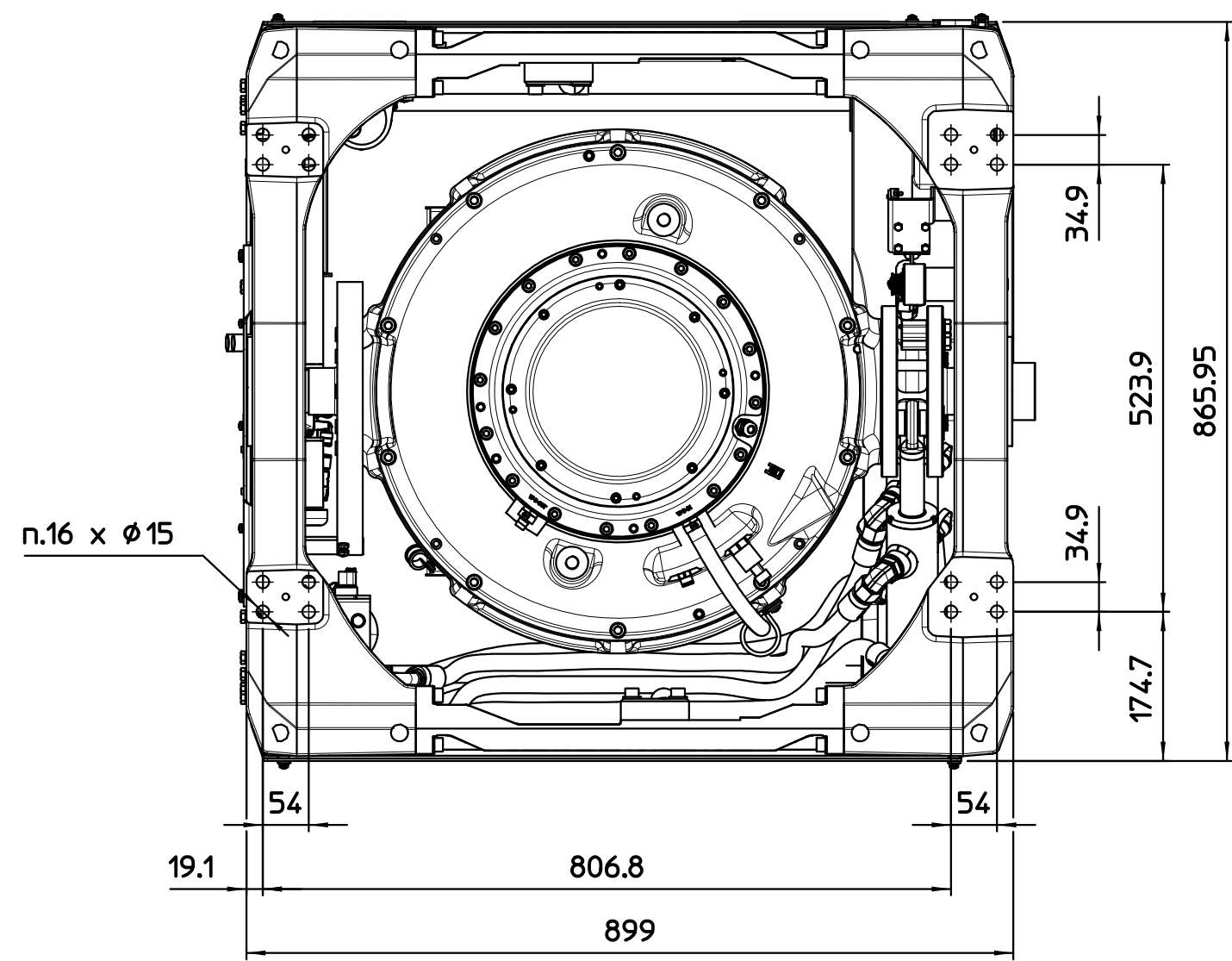
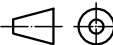
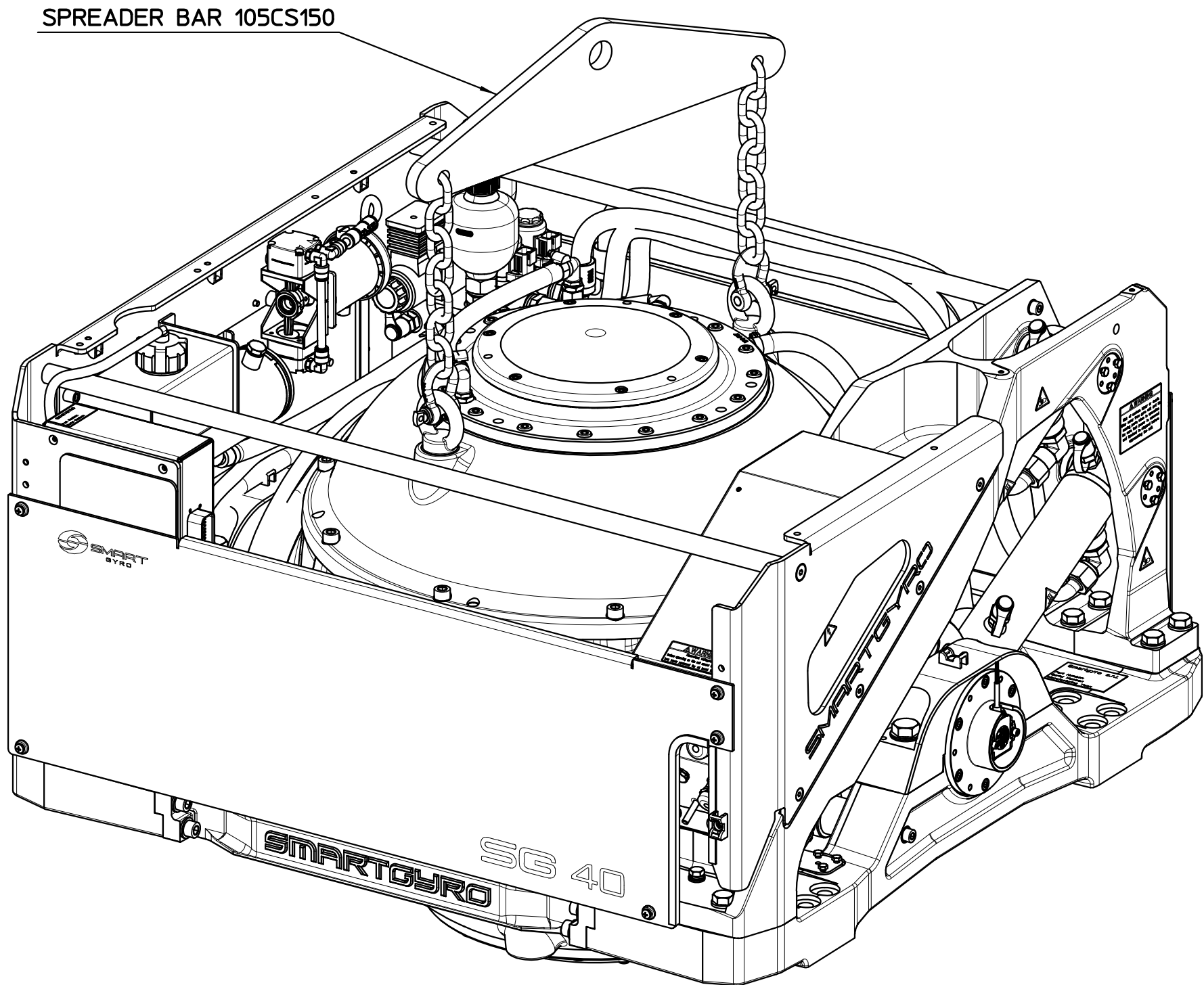
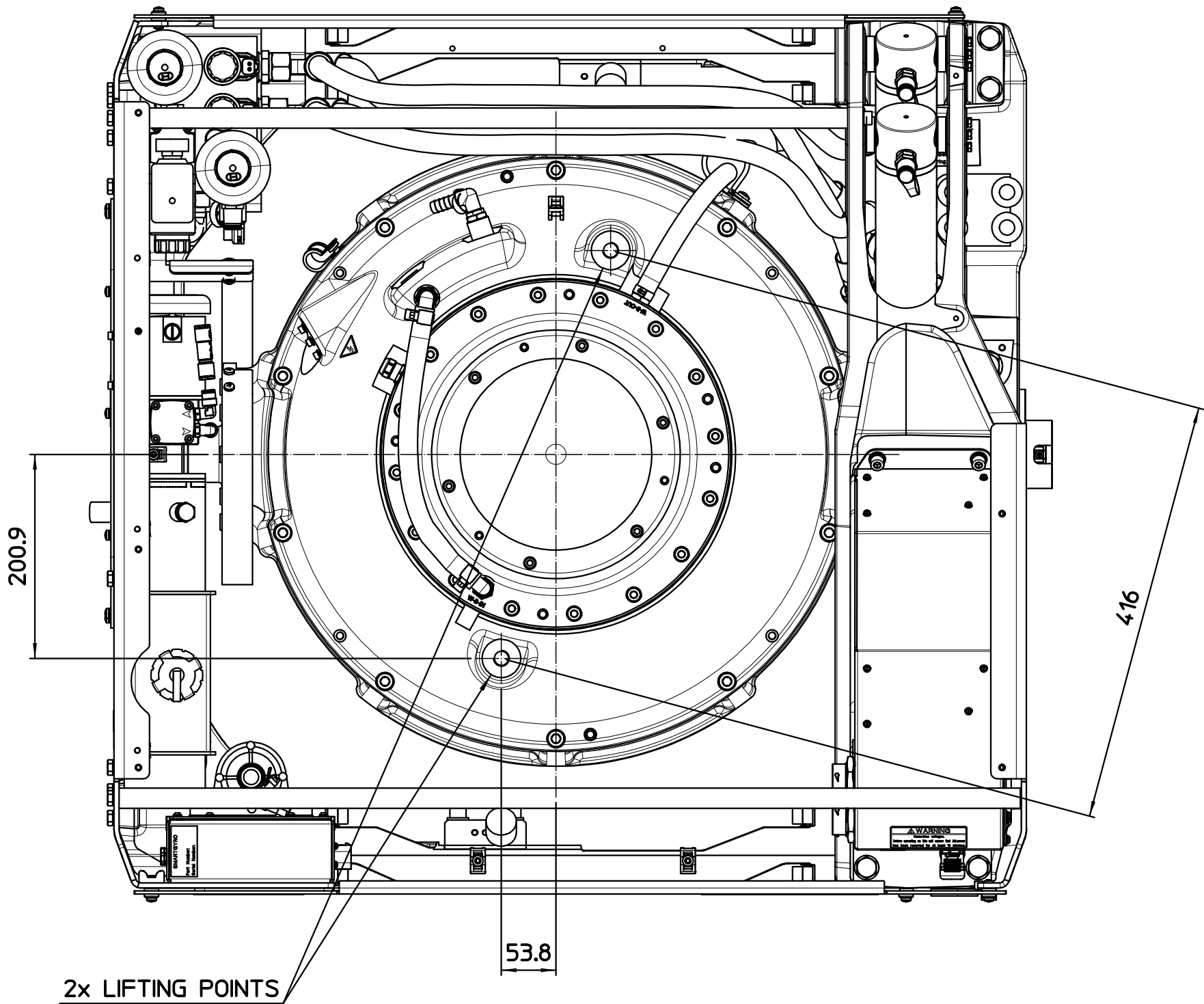


SG40 OUTLINE



REV.	DATA / DATE	DESCRIZIONE REVISIONE / REVISION DESCRIPTION				DISEGNATO / DRAWN BY	VERIFICATO / CHECKED BY	APPROVATO / APPROVED BY	
	DISEGNATO / DRAWN BY	VERIFICATO / CHECKED BY	APPROVATO / APPROVED BY	MATERIALE / MATERIAL					
FIRMA / SIGN	C.NOSEI	F.STIFANI		TRATTAMENTO TERMICO / HEAT TREATMENT					
DATA / DATE	24/06/25	24/06/25							
QUOTE SENZA INDICAZIONE DI TOLLERANZA DIMENSIONS WITHOUT TOLERANCE INDICATIONS				RIVESTIMENTO SUPERFICIALE / SURFACE TREATMENT				A2	
ISO 2768-fH				DENOMINAZIONE / DESCRIPTION				SG40 Installation details	
SMUSSI NON QUOTATI / NOT DIMENSIONED CHAMFER : 0.3x45° RAGGI NON QUOTATI / NOT DIMENSIONED RADI : 0.3									
RIPRODUZIONE E/O DIFFUSIONE VIETATA REPRODUCTION AND/OR DISCLOSURE IS FORBIDDEN				DISEGNO NR. / DRAWING NR.		FOGLIO / SHEET	PESO / WEIGHT	SCALA / SCALE	
				145ID401		1 / 5	(Kg)	1:7.5	

SG40 GYRO LIFTING

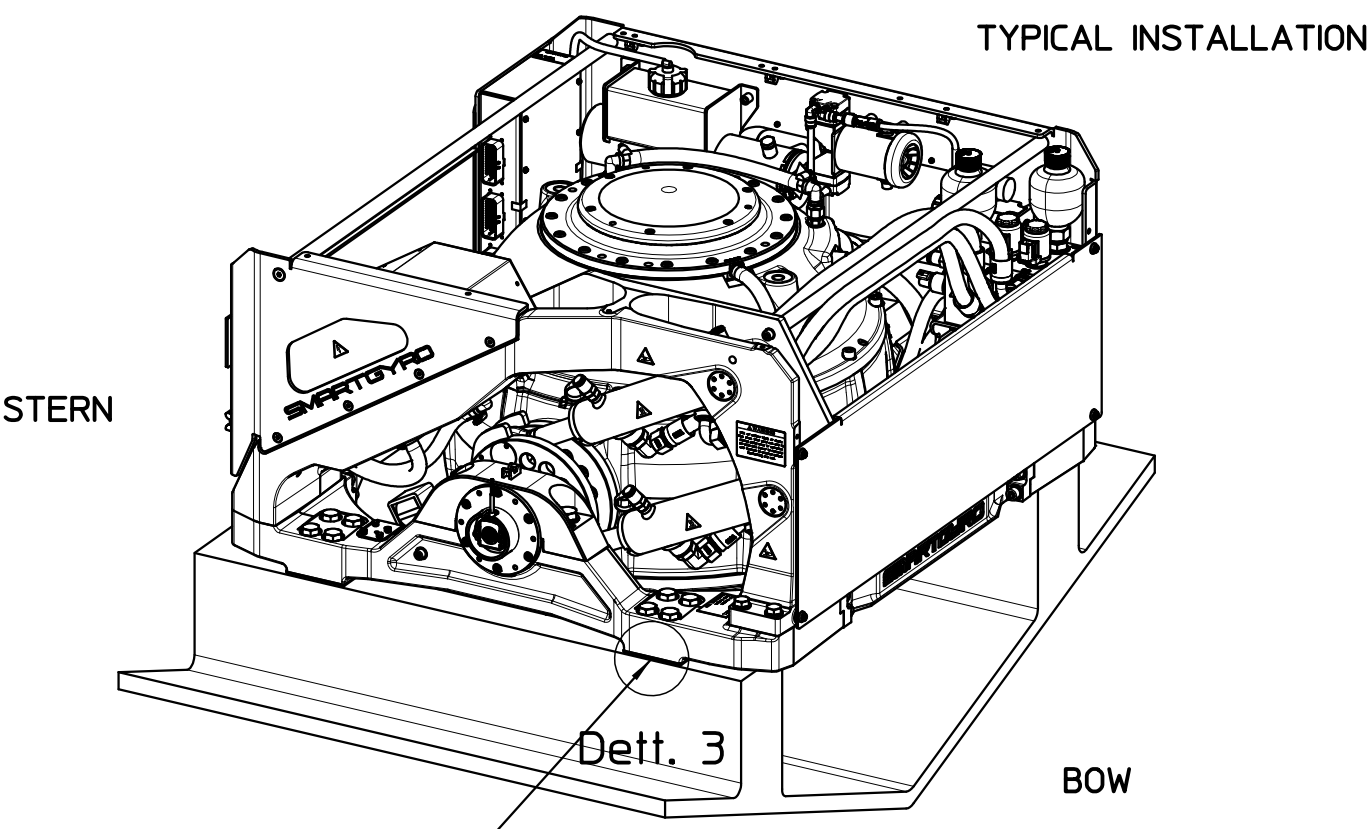


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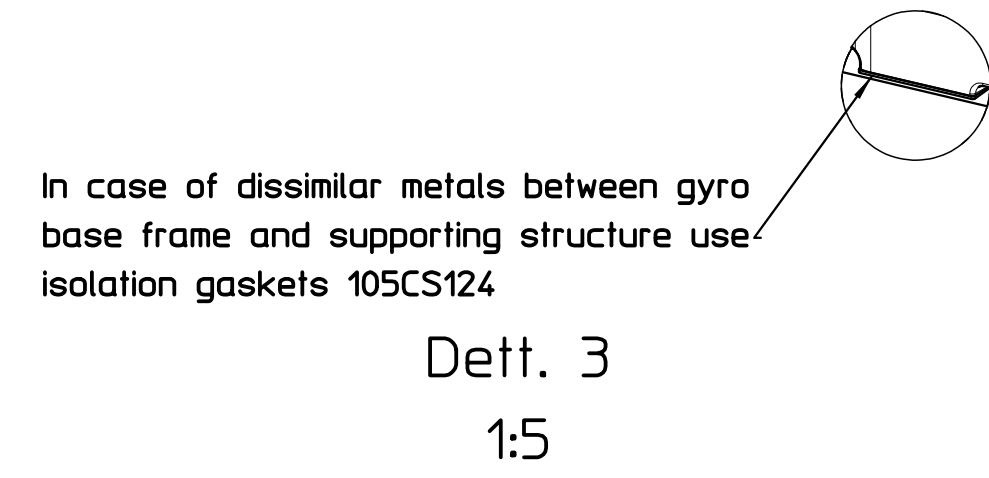
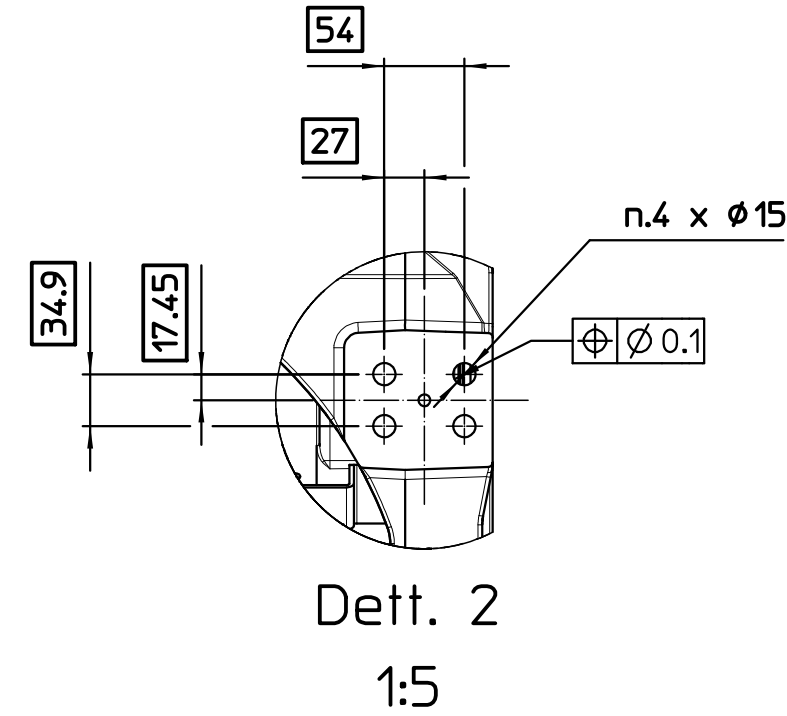
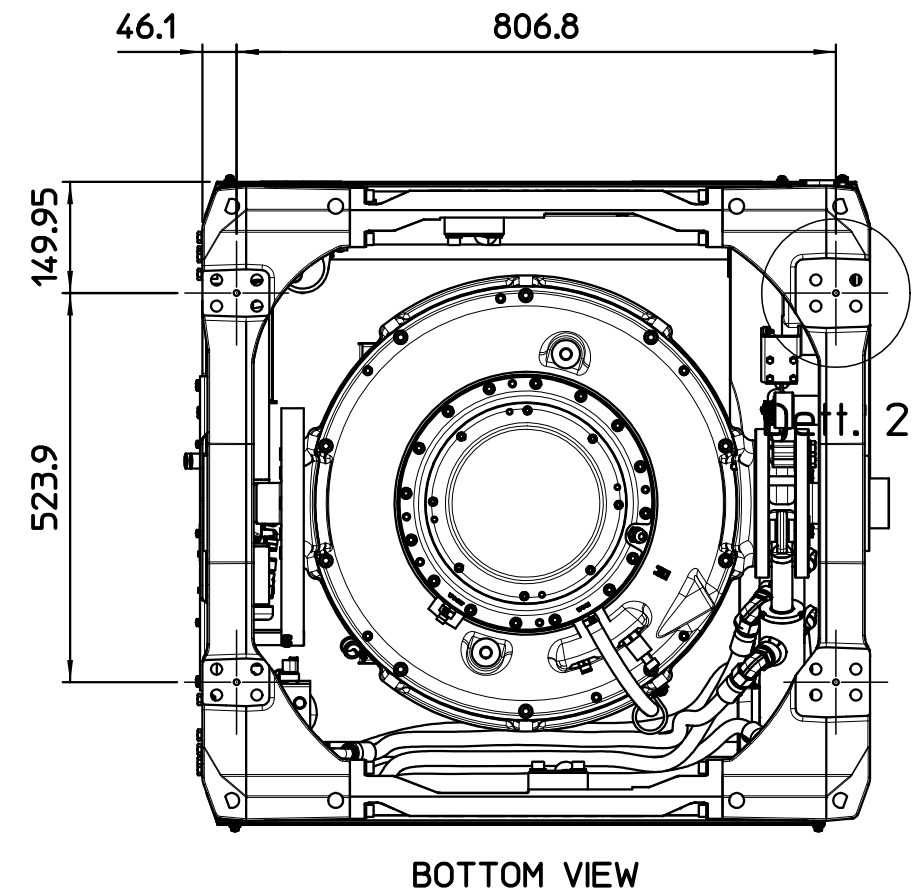
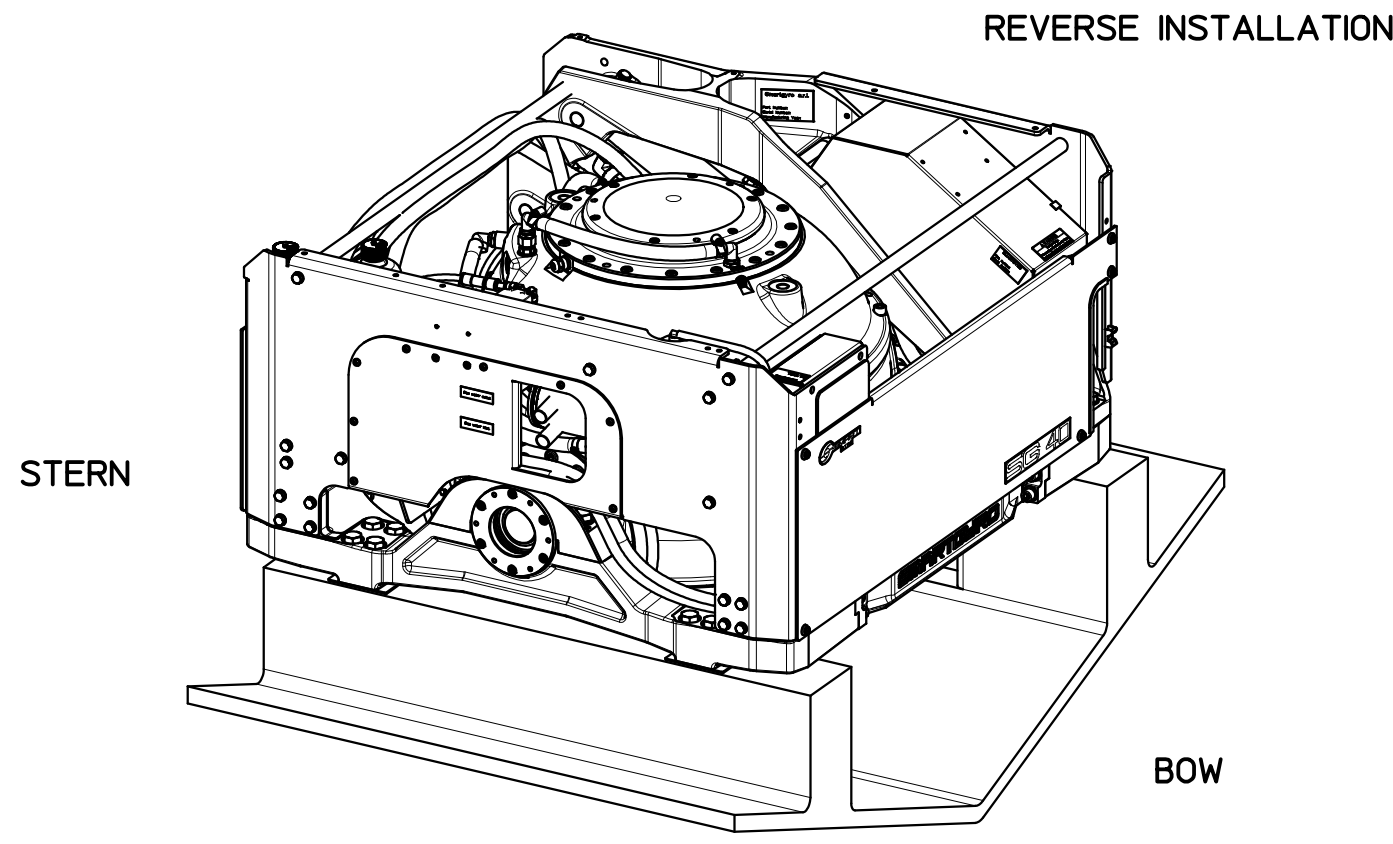
- SG40 assembly weight: 625 Kg
- For vertical lifting use spreader bar 105CS150 or similar tool.
- Ensure to use the eyebolts for gyro lifting and that lifting straps/chains remain vertical during operation.
- The eyebolts are placed at 180° on the same circumference.

REV.	DATA / DATE		DESCRIZIONE REVISIONE / REVISION DESCRIPTION				DISEGNATO / DRAWN BY	VERIFICATO / CHECKED BY	APPROVATO / APPROVED BY
	DISEGNATO / DRAWN BY	VERIFICATO / CHECKED BY	APPROVATO / APPROVED BY	MATERIALE / MATERIAL					
FIRMA / SIGN	C.NOSEI	F.STIFANI		TRATTAMENTO TERMICO / HEAT TREATMENT					
DATA / DATE	24/06/25	24/06/25							
QUOTE SENZA INDICAZIONE DI TOLLERANZA DIMENSIONS WITHOUT TOLERANCE INDICATIONS				RIVESTIMENTO SUPERFICIALE / SURFACE TREATMENT					A2
				DENOMINAZIONE / DESCRIPTION					
ISO 2768-fH				SG40 Installation details					
SMUSI NON QUOTATI / NOT DIMENSIONED CHAMFER : 0.3x45°									
RAGGI NON QUOTATI / NOT DIMENSIONED RADII : 0.3									
RIPRODUZIONE E/O DIFFUSIONE VIETATA REPRODUCTION AND/OR DISCLOSURE IS FORBIDDEN				DISEGNO NR. / DRAWING NR.		FOGLIO / SHEET		PESO / WEIGHT	SCALA / SCALE
				145ID401		2 / 5		(Kg)	1:5

SG40 INSTALLATION MODES

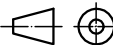


CABLE ALUMINIUM GYRO BASE FRAME



EXTERNAL QUOTES REFERENCED TO THE BASE FRAME

- SG40 gyro may be mounted in both typical and reverse installation modes, depending on the best accessibility for maintenance and service.
- In case of reverse installation refer to installation manual MSG40 for software setting on control display.
- For the correct positioning of the mounting holes on the supporting structure use the installation kit 105AS143 and follow installation manual MSG40.
- For gyro fixing to the supporting structure use the provided bolts M14 and washers.
- Recommended torque for fixing bolts is 130 Nm.

REV.	DATA / DATE	DESCRIZIONE REVISIONE / REVISION DESCRIPTION				DISEGNATO / DRAWN BY	VERIFICATO / CHECKED BY	APPROVATO / APPROVED BY
FIRMA / SIGN	C.NOSEI	F.STIFANI		MATERIALE / MATERIAL				
DATA / DATE	24/06/25	24/06/25		TRATTAMENTO TERMICO / HEAT TREATMENT				
QUOTE SENZA INDICAZIONE DI TOLLERANZA DIMENSIONS WITHOUT TOLERANCE INDICATIONS				RIVESTIMENTO SUPERFICIALE / SURFACE TREATMENT			A2	
ISO 2768-fH				DENOMINAZIONE / DESCRIPTION				
SMUSSI NON QUOTATI / NOT DIMENSIONED CHAMFER : 0.3x45°				SG40 Installation details				
RAGGI NON QUOTATI / NOT DIMENSIONED RADII : 0.3								
RIPRODUZIONE E/O DIFFUSIONE VIETATA REPRODUCTION AND/OR DISCLOSURE IS FORBIDDEN				DISEGNO NR. / DRAWING NR.		FOGLIO / SHEET	PESO / WEIGHT	SCALA / SCALE
				145ID401		4 / 5	(Kg)	1:10

